Codification of AKO Air operated Pinch Valves

VMC / VMCE Series



<u>Example Article code:</u> (Internal thread)

Example Article code: (Threaded spigot)

1. Series: VMC = Standard type

VMCE = Aseptic and hygienic pinch valves

VMCX = Pinch Valves for use in potentially explosive zones

2. Diameter: millimetre (mm)

3. Sleeve quality: 01X = CR (neoprene) 04LW = EPDM food pale 02X = NR (natural rubber) food quality 05 = FPM / FKM (viton

02X= NR (natural rubber) food quality05= FPM / FKM (viton)03X= NR anti-abrasive06= Silicone03LF= NR conductive07X= NBR (nitrile)03H= NR high temp.07LS= NBR food black

 04HTEC
 = EPDM / EPDM food black
 07LW = NBR food pale

 04HTECE
 = EPDM EHEDG conform
 07LF = NBR conductive

 04HTECLF
 = EPDM conductive / EPDM food black conductive
 08X = CSM (hypalon)

 09X = IIR (butyle)

Variations with appendix:

K = Short length for pinch valves DN10-25

E = EHEDG conform **SF** = Silicone-free sleeves

4. Connection material: **50** = Stainless steel 1.4404 (AISI 316L) socket end cover, **71** = POM-C injection molded (white)

body 73 = POM-C injection molded (black conductive) < 10⁶ Ohm)

31 = Aluminium with steel bushing

36 = Aluminium (neutral hard-anodized, anthracite)

5. Connection option: **F** = Flange connection according to DIN EN 1092-1, PN10/16

FA = Flange connection according to ANSI B16.5-150lbs

G = Internal Thread Connection according to DIN EN ISO 228 (G)

M = Threaded spigot according to DIN 11851

N = Internal Thread Connection according to ANSI/ASME B1.20.1 (NPT)

R = Weld-on ends according to DIN EN 10357 series A

RA = Weld-on ends according to ASTM A554

RF = Flange according to DIN 11864-2 Form A (BF) // On request: DIN 11853-2 (BF) RM= Threaded spigot according to DIN 11864-1 (GS) // On request: DIN 11853-1 (GS) RT = Tri-Clamp according to DIN 11864-3 (BKS) // On request: DIN 11853-3 (BKS)

T = Tri-Clamp according to DIN 32676

TA = Tri-Clamp according to DIN 32676 row C (Tri-Clamp)

Various connection combinations are possible e.g. G/F = internal thread- / flange connection

6. Body material: 50 = Stainless steel 1.4408 (AISI 316) DN10-15: 71 = POM-C injection molded (white)

30 = Aluminium AlSi10Mg DN10-15: **72** = POM-C injection molded (black)

DN10-15: 73 = POM-C injection molded (black conductive)

7. Color (alike): LX = White aluminum RAL 9006, powder coated